

Monday, August 14, 2017 1:28:46 PM

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NR2

Stop ***NS2***

Customer:

50

**Insp.
Stamp**

AUG 14 2017 ^{DAS}
6
9-89

AUG 14 2017

38

38 AUG 14 2017 DAS 6 9-89

Work Order ID 165049

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165049

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Item ID: D2182B060 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Clamp Cushion Black 6.0 "Long
Start Date: 8/14/2017 Start Qty: 50.00 ***50*** Cust Item ID:
Required Date: 8/15/2017 Req'd Qty: 50.00 ***50*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

Handwritten notes: **WY 8/14/17.** (circled signature) **AUG 14 2017** (upside down)
Stamp: **DAS 21 9-89**
Stamp: **AUG 16 2017**

Picklist Print

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Work Order ID: 165049

165049

Parent Item: D2182B060

D2182B060

Parent Item Name: Clamp Cushion Black 6.0 "Long

Start Date: 8/14/2017

Required Date: 8/15/2017

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP: B 99.03.02 Re-format DM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2182B		Manufactured	No			100	f	12.5985	0.5	25			
D2182B									**	38		DAS 6	AUG 14 2017
Rubber Cushion - Black (\$Per Foot)													

Location

Loc Qty

Loc Code

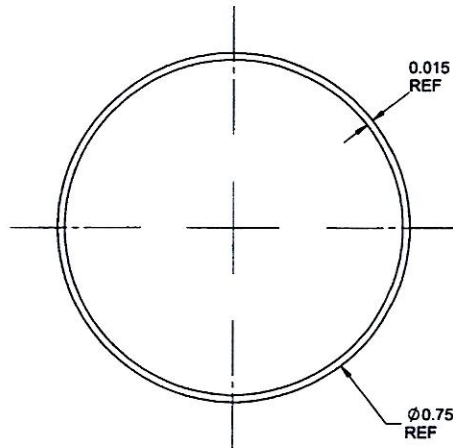
ST411

12.5985

135093

12.5985

SPECIFICATION CONTROL DRAWING



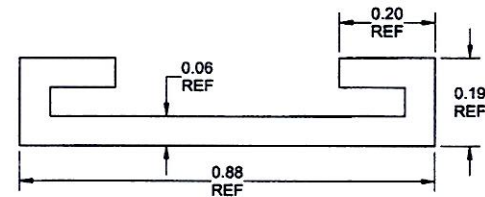
D2182-050 HEAT SHRINK

LENGTH

EG: 3.5 LONG: D2182-035
10 LONG: D2182-100

NOTES:

- 1) MATERIAL: RAYCHEM RNF-100-3/4-CL
HEAT SHRINKABLE INSULATION SLEEVING
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.6 AND 6.7
- 7) WEIGHT: 0.0 lbs



W-WHITE
B-BLACK

D2182W050 RUBBER CUSHION

LENGTH

EG: WHITE 3.5 LONG: D2182W035
BLACK 10 LONG: D2182B100

NOTES:

- 1) MATERIAL: SANTOPRENE 101-73
CONFORMS TO MIL-R-3085
OR
SANTOPRENE 121-67W175
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.6 AND 6.7
- 7) WEIGHT: 0.0 lbs



D	UPDATE SHEET FORMAT TO CURRENT STANDARD, ADD STANDARD NOTES, ADJUSTED TOLERANCES, ADD ALTERNATE MATERIAL FOR RUBBER CUSHION	HS	17.04.28
C	ADD HEAT SHRINK	KE	97.05.14
B	ADD MATERIAL SPECIFICATION	KE	97.04.07
A	NEW ISSUE	KE	95.01.06
REV.	DESCRIPTION	BY	DATE
DESIGN	KE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D2182 REV. D SHEET 1 OF 1 TITLE RUBBER CUSHION SCALE NTS	
DRAWN	HS		
CHECKED	VS		
MFG. APPR.	LL		
APPROVED	HS		
DE APPR.	DS		
DATE	17.04.28		

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2017-05-08
ECN 17-565

APPROVED